



## A system for securing lubrication maintenance

Sort by	Standardize by
$\ \square$ getting rid of products that are no longer used	<ul> <li>making a to-do list for support and continuity, e.g. in oil changes, analyses, machine care and cleaning</li> <li>having control procedures to assure work on labelling, cleaning and good order</li> </ul>
getting rid of products in the existing range that do roughly the same thing	
getting rid of lubrication equipment that is damaged or not up to scratch for some other reason.	
	<ul> <li>including the measures in lists/standards in maintenance systems or in Excel so they are easy to find, follow and update.</li> </ul>
Set in Order by	
$\square$ having a dedicated lubricant store	Sustain by
<ul> <li>labelling equipment and products so that everyone knows what's what</li> </ul>	<ul> <li>drawing up checklists for all 5S work, ensuring that good order is maintained and car be gradually improved</li> <li>carrying out regular audits/inspection patrols and recording them with text and images</li> </ul>
$\square$ giving each type of grease its own sprayer	
and each oil its own can	
making sure that oil refill containers are se- aled to keep dust and dirt out.	making sure that the follow-up results are concrete and discussed with everyone who works with lubrication maintenance
Shine by	motivating those who work with 5S, and
<ul> <li>preventing spillage using absorption materials and oil collectors</li> </ul>	emphasising that each individual is vital in assuring a good end result
$\square$ cleaning around lubrication points and in the oil store	highlighting the benefits, and the fact that systematic maintenance leads to a cleaner, safer, more efficient workplace.
cleaning and tidying a little every day, and doing a main clean once a week	
setting a standard and making sure it's on the checklist.	